Abstract: An electromyography (EMG) signal based fuzzy-neuro control method is proposed in this paper for a human upper-limb motion assist exoskeleton robot. The upper-limb exoskeleton robot (named W-EXOS) assists the motions of human forearm pronation/supination, wrist flexion/extension and ulnar/radial deviation. The paper presents the EMG signal based fuzzy-neuro control method with multiple fuzzy-neuro controllers and the adaptation method of the controllers. The skin surface EMG signals of muscles in the forearm of the exoskeleton user and the hand force/forearm torque measured from the sensors of the exoskeleton robot are used as input information for the controllers. Fuzzy-neuro control method, which is a combination of flexible fuzzy control and adaptive neural network control, has been applied to realize the natural and flexible motion assist. In the control method, multiple fuzzy-neuro controllers are applied, since the muscle activation levels change in accordance with the angles of motions. The control method is able to adapt in accordance with the changing EMG signal levels of different users. Experiments have been performed to evaluate the proposed control method.

Keywords: Exoskeleton robot, fuzzy-neuro control, human performance augmentation, power-assist.

INTRODUCTION

An exoskeleton robot is an orthotic device which has an external structural mechanism with links and joints. When it is worn by a human user its joints and links correspond to the user’s joints and limbs. The exoskeleton robot transmits torques to the joints of the user from the actuators through its links. The exoskeleton robot can be used in applications such as a rehabilitation device, an assistive device, a human-amplifier or a haptic interface. Currently, the birthrate is decreasing and the people enjoy longer life because of the increase in life expectancy. Therefore, the working population is decreasing and also taking care of physically weak individuals (aged, injured and/or differently abled person) is becoming a problem. Sri Lanka has a considerable number of injured and/or differently abled individuals. The number increased due to the war. In this situation, robotic technology plays an important role in the field of welfare and rehabilitation. Several exoskeleton robots and their control methods have been studied in previous research to assist the daily upper-limb motions and/or rehabilitation of physically weak individuals such as elderly, injured, or differently abled. The shoulder, elbow, and wrist motions are important for people to perform daily activities. This paper presents an EMG signal based fuzzy-neuro control method for an upper-limb exoskeleton robot (W-EXOS) for human wrist flexion/extension, ulnar/radial deviation and forearm pronation/supination motion assist. The EMG signals are important biological signals which are generated when muscles are activated.

The control methods of exoskeleton robots are different according to the purpose of the robot. There are many control methods (i.e. ARMin-impedance control, L-EXOS-force control) for the exoskeleton robots. In the ARMin, an adjustable impedance controller is used for assisting the subject in catching a ball where the assisting force is proportional to the horizontal distance between the hand and the ball and the impedance parameters are set depending on the vertical position of the ball. In the L-EXOS, the desired value of force is computed through
the estimation of a desired position for the end effector and the desired position through a constraint-based algorithm. Since the EMG signals of human muscles directly reflect the human motion intention, they can be used as input information for the control of robotic systems. The skin surface EMG signals of muscles in forearm of the user of exoskeleton robot are used as main input information for the proposed controller. The hand force (i.e. generated force between the robot and the hand of the robot user when the motions of wrist flexion/extension and/or ulnar/radial deviation are performed) and forearm torque (i.e. generated torque between the wrist holder of the robot and the forearm of robot user when the forearm supination/pronation motion is performed) are also used as subordinate input information for the controller. By applying the skin surface EMG signals as main input signals to the controller, automatic power-assist can be realized for the physically weak persons without manipulating any other equipment. Such kind of control is especially important for the system used by physically weak individuals. Since the forearm consists of many kinds of muscles which are involved in many motions, it is not easy to apply EMG signals of muscles of the forearm as input signals to the controller. In addition, EMG signal based control is difficult to be realized for multi-degrees of freedom (DOF) in power-assist exoskeleton robots. Moreover, the effect of the change of working muscle activation levels in accordance with the angles of motions should be considered. Therefore, a fuzzy-neuro control method with multiple controllers is proposed for the control of the exoskeleton robot to deal with the above mentioned difficulties and to generate natural and flexible forearm and wrist motions. In this study, fuzzy IF-THEN control rules are defined for forearm and wrist motions. By applying defined fuzzy IF-THEN control rules, nine fuzzy-neuro controllers are designed for forearm and wrist flexion/extension motion and another fuzzy-neuro controller is designed for wrist radial/ulnar deviation. In the proposed control method, multiple fuzzy-neuro controllers are switched moderately according to the angles of forearm and wrist motions. Multiple controllers are necessary since activation levels of the muscles change according to the angles of forearm and wrist motions. In this paper, controller adaptation to EMG signals of the user is also discussed. Because of the adaptation ability of the fuzzy-neuro controllers, the exoskeleton robot is flexible enough to deal with EMG signals. Experiments have been performed to evaluate the proposed control method.

**W-EXOS: 3DOF forearm and wrist motion assist exoskeleton robot**

The W-EXOS is shown in Figure 1. It has been developed to assist the motions of forearm pronation/supination, wrist flexion/extension and ulnar/radial deviation. The original feature of the design is the axes offset of wrist joint, which was not considered in any other design. Therefore, undesired pain of the user’s wrist joint can be avoided. In addition, the hand–robot interface has been designed so as not to disturb the finger motions. The axes offset of wrist joint is important for the wrist joint of the exoskeleton robot, since the wrist joint is sensitive to change in position and torque. The W-EXOS

![Figure 1: W-EXOS: 3DOF wrist and forearm motion assist exoskeleton robot](image)

![Figure 2: Assisting motions of the W-EXOS. (a) Forearm pronation/supination motion, (b) wrist flexion/extension motion and (c) wrist radial/ulnar deviation](image)

**Table 1: Movable ranges of exoskeleton robot and human upper limb**

<table>
<thead>
<tr>
<th>Motion</th>
<th>Movable range of exoskeleton [deg]</th>
<th>Average movable range of human [deg]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Radial deviation</td>
<td>20</td>
<td>25</td>
</tr>
<tr>
<td>Ulnar deviation</td>
<td>30</td>
<td>35</td>
</tr>
<tr>
<td>Flexion</td>
<td>60</td>
<td>70</td>
</tr>
<tr>
<td>Extension</td>
<td>50</td>
<td>60</td>
</tr>
<tr>
<td>Pronation</td>
<td>60</td>
<td>75</td>
</tr>
<tr>
<td>Supination</td>
<td>80</td>
<td>80</td>
</tr>
</tbody>
</table>
mainly consists of forearm motion support part and wrist motion support part. The forearm motion support part consists of two links (upper-arm link and forearm link), a direct current (DC) motor, a drive and driven spur gear pair (gear ratio 1:3), a wrist holder, a forearm cover and torque sensors. The wrist motion support part consists of a link attachment, two DC motors, two drive and driven bevel gear pairs (gear ratio-1:2), a palm holder, a three axis force sensor and a link (wrist link) which connects the palm holder and link attachment as shown in Figure 1. Proximal end of the Link-1 of the W-EXOS can be attached to the upper-limb exoskeleton robot which is installed on a mobile wheel chair that can be used by many physically weak persons. Therefore, the user does not feel the weight of the exoskeleton robot at all. The details about the design and the mechanism of the W-EXOS can be referred. Assisting motions of the W-EXOS is shown in Figure 2. Considering the safety of the user and the required motion in daily activities, the limitation of the movable ranges of the exoskeleton robot is set as shown in Table 1. Since the W-EXOS is directly in contact with the human user, safety is essential. Mechanical stoppers are attached for each motion to prevent the exceeding of the movable range. The robot does not include any sharp edges in its mechanical construction and mechanical stoppers. Furthermore, each motor has an individual switch and there is an emergency stop switch beside the exoskeleton robot.

**METHODS AND MATERIALS**

**EMG signal based controller**: The input signals for the proposed control method are EMG signals and/or the hand force/forearm torque. The EMG signals are biological signals which are generated when muscles are activated. It directly reflects the human motion intention. The amplitude of EMG signal is 0.01-10 mV and the frequency is 10-2000Hz. In the control method, the motion assist is carried out based on the EMG activity levels and/or the hand force/forearm torque according to the fuzzy rules of the controller. The forearm consists of many kinds of muscles, which are involved in finger motion, forearm pronation/supination motion, and elbow motion as well as wrist motion. Some muscles are used for two motions (i.e. flexor carpi ulnaris for wrist flexion motion and ulnar deviation and extensor carpi radialis brevis for wrist extension and radial deviation). Therefore, it is not easy to separate wrist motions of the user, based on the EMG signals of the related muscles. Among the muscles that activate the wrist and forearm motions, there is an overlap in some muscles. The surface anatomy of each muscle is studied and the location where only the desired muscle is exposed to skin is selected as the location for the electrode of the particular muscle. Six kinds of EMG signals are measured with electrodes (NE-101A, Nihon Koden Co.) through an amplifier (MEG-6108, Nihon Koden Co.) to control the motions of the W-EXOS. They are CH. 1: supinator (SP), CH. 2: extensor carpi radialis brevis (ECRB), CH. 3: extensor carpi ulnaris (ECU), CH. 4: flexor carpi radialis (FCR), CH. 5: flexor carpi ulnaris (FCU) and CH. 6: pronator teres (PT).

**Table 2**: Muscles used for motions of W-EXOS

<table>
<thead>
<tr>
<th>Motion</th>
<th>Used muscles</th>
<th>Channel</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wrist flexion</td>
<td>Flexor carpi radialis</td>
<td>CH. 4</td>
</tr>
<tr>
<td></td>
<td>Flexor carpi ulnaris</td>
<td>CH. 5</td>
</tr>
<tr>
<td>Wrist extension</td>
<td>Extensor carpi radialis brevis</td>
<td>CH. 2</td>
</tr>
<tr>
<td></td>
<td>Extensor carpi ulnaris</td>
<td>CH. 3</td>
</tr>
<tr>
<td>Wrist radial deviation</td>
<td>Extensor carpi radialis brevis</td>
<td>CH. 2</td>
</tr>
<tr>
<td></td>
<td>Flexor carpi radialis</td>
<td>CH. 4</td>
</tr>
<tr>
<td>Wrist ulnar deviation</td>
<td>Extensor carpi ulnaris</td>
<td>CH. 3</td>
</tr>
<tr>
<td></td>
<td>Flexor carpi ulnaris</td>
<td>CH. 5</td>
</tr>
<tr>
<td>Forearm pronation</td>
<td>Pronator teres</td>
<td>CH. 6</td>
</tr>
<tr>
<td>Forearm supination</td>
<td>Supinator</td>
<td>CH. 1</td>
</tr>
</tbody>
</table>

\[
\text{RMS} = \sqrt{\frac{1}{N} \sum_{i=1}^{N} v_i^2}
\]
where, $v_i$ is the voltage value at the $i$th sampling and $N$ is the number of sample in a segment. The number of samples is set to be 100 and the sampling frequency is 2 kHz in this study. An example of EMG signals and their RMS is shown in Figure 4. In the control method, movable ranges of forearm pronation/supination and wrist flexion/extension motions are divided into three sections each and expressed by membership functions as shown in Figure 5. By expressing the range of each section with membership functions, the controller can be gradually switched according to the arm posture. The movable range of wrist radial/ulnar deviation is not divided into sections, since its movable range is comparatively narrow. A fuzzy-neuro (fuzzy rule structured neural network) controller is designed for each section. Therefore, nine fuzzy-neuro controllers are designed in total. For wrist radial/ulnar deviation motion, another fuzzy-neuro controller is applied considering the movable range of wrist radial/ulnar deviation as one section. The architecture of one of the nine fuzzy-neuro controller is shown in Figure 6(a) as an example. The architecture of the other controllers are also similar to that of the shown controller [Figure 6(a)] except the connection between the fuzzifier and rule layers. The fuzzy-neuro controller of wrist radial/ulnar deviation is shown in Figure 6(b). Each fuzzy-neuro controller consists of five layers (input layer, fuzzifier layer, rule layer, defuzzifier layer and output layer). In Figure 6, $\Sigma$ is the sum of the inputs, $\Pi$ is the multiplication of the inputs, $F_x$ and $F_z$ are the force sensor signals for $x$ and $z$ axis and $t_1$, $t_2$, $t_3$ are controller output for the motors of forearm motion, wrist flexion/extension motion and wrist radial/ulnar deviation, respectively. Controller outputs are multiplied by the power-assist rate and the friction compensation value is added to obtain the torque commands for three motors. $f_q$ and $f_c$ are two kinds of nonlinear functions which are applied to express the membership function of the fuzzy-neuro controller.
\begin{align}
f_s(u_s) &= \frac{1}{1+e^{-w_s}} \tag{2} \\
u_s(x) &= w_0 + w_i x \tag{3} \\
f_G(u_G) &= e^{-w_i} \tag{4} \\
u_G(x) &= \frac{w_0 + x}{w_i} \tag{5}
\end{align}

where \( w_i \) is the threshold value and \( w_i \) is the weight value. Fuzzy IF-THEN rules are defined for each fuzzy-neuro controller\(^1\). Fuzzy IF-THEN control rules have been designed based on a preliminary experiment which was performed to find out the activity patterns of EMG signals of the muscles used for the forearm and wrist motions\(^9\). Fuzzy rules are designed to provide torque commands according to the EMG RMSs of six muscles and force/torque sensor signals. In the fuzzy rules, the generated hand force/forearm torque are considered to be more reliable when the user activates the muscle a little (when the EMG levels of the user are low), and EMG signals are considered to be more reliable when the user activates the muscle a lot (when the EMG levels of the user are high). The structure of the proposed control method of the W-EXOS is shown in Figure 7. It consists of nine fuzzy-neuro controllers for the forearm motion and the wrist flexion/extension motion and another fuzzy-neuro controller for wrist radial/ulnar deviation. Input information for the nine fuzzy-neuro controllers are the EMG RMSs, force/torque sensor signals, and angles of forearm and wrist flexion/extension motions. Input information for the nine controllers to switch the required controller according to the angles of the forearm and the wrist. Input information for the wrist radial/ulnar fuzzy-neuro controller is the EMG RMSs of four kinds of muscles (CH. 2-CH. 5), the force sensor signals and the torque sensor signal. In addition to the EMG RMSs and force/torque sensor signals, angles of forearm and wrist flexion/extension motions are given as additional input information for the nine controllers to switch the required controller according to the angles of the forearm and the wrist. Input information for the wrist radial/ulnar fuzzy-neuro controller is the EMG RMSs of four kinds of muscles (CH. 2-CH. 5), the force sensor signals and the torque sensor signal. Three kinds of variables (ZO: Zero, PS: Positive Small and PB: Positive Big) are prepared for each EMG RMSs. Five kinds of variables (NB: Negative Big, NS: Negative Small, ZO, PS and PB) are prepared for each sensor signals.

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**Figure 7:** Structure of the proposed control method. Input information for the controllers is EMG RMSs, force/torque sensor signals, and angles of forearm and wrist flexion/extension. Outputs from the controllers are three kinds of torque commands. Forearm and wrist flexion/extension controller has nine fuzzy-neuro controllers. PA & FA is the controller which is defined for the forearm pronated region and wrist flexed region depicted in Figure 5. Other controllers are also defined for the relevant regions indicated by their names.

**Figure 8:** Teaching device. It has seven incremental encoders. In this study, encoder-5, encoder-6 and encoder-7 are used to indicate the motions for controller adaptation.
Adaptation of the Controller: The adaptation of the controller to the conditions of the robot user is important, since the EMG signal is a biological signal\textsuperscript{11}. The adaptation of fuzzy-neuro controllers are carried out by adjusting each weight value of the fuzzy-neuro controller to minimize the evaluation function. In this study, error back-propagation learning algorithm has been applied to minimize the squared error function. In order to indicate the user’s motion intention correctly, a teaching device (Figure 8) that has the same DOF and the same link ratio as the exoskeleton robot is directly operated by the user with his/her un-assisted arm. The exoskeleton robot user is supposed to indicate the way of moving the assisted forearm and wrist joints (i.e. the correct user motion intention) using the teaching device. The teaching device consists of 7 encoders, ball bearings, thrust bearings, links, stepped shafts and a stand. Each encoder is connected to the device by using a stepped shaft, a ball bearing and a thrust bearing. The teaching device is designed to indicate the complete upper-limb motions. In this study, encoder-5, encoder-6 and encoder-7 are used to train of the wrist and forearm motions. The controller teaching is supposed to perform 1, 2 minutes when the user’s condition is changed. The evaluation function for the fuzzy-neuro controller training is given as follows.

\[
E = \frac{1}{2} (\theta_d - \theta)^2 + \alpha \sum (RMS_d - RMS)^2
\]  

(6)

where \(\theta_d\) is the desired joint angle indicated by the teaching device shown in Figure 8, \(\theta\) is the joint angle of the exoskeleton, \(\alpha\) is the rate of EMG adaptation and \(RMS_d\) is the desired EMG level. The maximum value of each related muscle activity level is modelled as sinusoidal function in the beginning and ending of the motions and taken as \(RMS_d\). This modelling eliminates the undesired errors of the \(RMS_d\) in the beginning and in the ending of the motions. In the middle of the motions, the maximum value of each related activity level of muscle is taken as \(RMS_d\).

RESULTS

Experiments were performed to evaluate the effectiveness of the proposed control method. Experimental set-up is shown in Figure 9. In the first experiment, a young male subject (29 years old) performed wrist and forearm motions with and without the assistance of the exoskeleton robot after the training of the controller. If the exoskeleton robot properly assists the motions, the muscle activation levels should be reduced with the motion assist. The activation level of muscle (raw EMG data) of flexor carpi ulnaris for wrist flexion motion is shown in Figure 10(a). From the activation level of muscle of flexor carpi ulnaris (CH. 5), it can be seen that the activation level was reduced when the robot assisted the motion. Another result of forearm pronation motion is shown in Figure 10(b). Here, the motion was performed from fully supinated position to fully pronated position. The EMG activity level of the muscle of pronator teres (CH. 6) has been reduced when the exoskeleton robot assisted the motion. In the second experiment, another male subject (28 years old) performed wrist and forearm motions with the assistance of the robot.

Figure 9: Experimental set-up that consists of the W-EXOS with the user, the teaching device, EMG amplifier, strain amplifier, two motor drives and personal computer with interface card (JIF-171-1)

Figure 10: Experimental results for motion assist. (a) Wrist flexion motion (CH. 5) (b) Forearm pronation motion (CH. 6)
EMG-signal based control of a 3DOF exoskeleton robot

In this paper, an EMG-signal based fuzzy-neuro control method is proposed for a 3DOF upper-limb exoskeleton robot. In the control method, multiple fuzzy-neuro controllers are switched moderately according to the angles of the forearm and the wrist. The proposed control method is able to adapt itself to the condition of the user. The experimental results show that the W-EXOS is able to assist wrist and forearm motion of the user with the EMG-based fuzzy-neuro control method. In addition, the smooth forearm pronation/supination motion, wrist motions and daily motions are generated by the W-EXOS with the proposed control method in accordance with the user’s motion intention.

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References


CONCLUSION

The exoskeleton robot can be used in applications such as a rehabilitation device, an assistive device, a human-amplifier and a haptic interface. In a society with a higher percentage of aged population, the exoskeleton robots can be used specially for motion assist and rehabilitation of injured and/or differently abled persons.


